

Cleaning cycle

	Pre-rinse (cold)						Main-rinse							After-rinse (cold)									
	Lev2	Lev2	C3	C4	C7	C42	Lev2	C8	C1	T1	Lev2	Lev2	C3	C4	C7	Lev2	Lev2	C3	C4	C5	C6	C7	
	C20	C20	C21				C20			C22	C20	C21				C20	C20	C21					
Heat at/after																							
Timeout at																							
Lev1 = Below the lower level																							
Lev2 = Reached the upper level																							
T1 = Target temperature																							
Vacuum pump																							
Vacuum increase																							
Cold water																							
Warm water																							
Dosing																							
Y13 Circulation																							
Y14 Suction																							
Y15 Ventilation																							
Heater																							
Milk pump																							
Sponge valve																							
	→	↓									→	↓											
	↑	←									↑	←											
Program step	P10	P11	P12	P13	P14	P15	P20	P21	P22	P23	P24	P25	P26	P27	P28	P30	P31	P32	P33	P34	P35	P36	P37

Program step

Cleaning stage

Main-rinse

Generates flushing
Number adjustable in C31

Warm-up time C10	Temperature reached C11 timed out	Circulation time C12
Within this time, the system is automatically filled with water and flushing is generated		

Generates flushing
Number adjustable in C32

- see C30
- see C13
- see C14
- see C35